



Italia

## TEST REPORT RAPPORTO DI PROVA

### CONFORMITY TEST ACCORDING TO EN 1176:2008 ON PLAYGROUND EQUIPMENT PROVE DI CONFORMITA' IN ACCORDO ALLA EN 1176:2008 SU ATTREZZATURE PARCHI GIOCO

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**Customer (Richiedente):**

- Dept./Firm (Ente/Società): METALCO SPA
- Mr./Mrs (Sig./Sig.ra.): Raffaele Lazzari
- Address (Indirizzo): Via Fornace, 44 31033 Castelminio di Resana (TV)

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Test Request Form no.:  
Modulo Richiesta Prova n.:

MEC 14158.00

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Test Report sent to:  
Rapporto inviato a:

Raffaele Lazzari

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Name and Signature of the test engineer:  
Nome e Firma esecutore prova:

Matteo Neri

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Name and Signature of the Technical Reviewer:  
Nome e Firma del Revisore Tecnico:

Paolo Bertotti

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Date of test samples receipt:  
Data ricevimento campioni:

From 2014.11.20 to 2014.11.21

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Date of test execution:  
Data esecuzione prove:

From 2014.11.20 to 2014.11.21

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Site of test execution (if different from the address in the footer):  
Località esecuzione prove (se diversa dal piè pagina):

Metalco Via Fornace, 44 31033 Castelminio di Resana (TV)

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Witness to the test:  
Presenti alle prove:

Ernesto Collino

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The test results contained in this Test report relate to the tested samples only.

*I risultati del presente rapporto di prova si riferiscono esclusivamente al campione sottoposto a prova.*

The integral reproduction of the present Test report is allowed; the partial reproduction must be authorized in writing by the Lab.  
*E' ammessa la riproduzione integrale del presente Rapporto di prova da parte del Richiedente; la riproduzione parziale dev'essere autorizzata per iscritto dal Laboratorio.*

Form: ITA\_F\_09.01E (Rev.18 - March 13, 2014)

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Revision: 00

Document name: MEC 14158.00 Metalco Rocking  
Equip.doc

Project manager: Matteo Neri

Issue date: 12.12.2014

Phone: +39 0125 636911

Fax: +39 0125 636999

Matteo.neri@tuv.it

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TÜV Italia SRL

Divisione PS-CPS/COM

Via Montalenghe 8

I-10010 Scarmagno TO Italy



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## 1 TEST SETUP

SETUP DI PROVA

### 1.1 SAMPLE IDENTIFICATION

IDENTIFICAZIONE CAMPIONE

- |              |                                                                                                         |                                |
|--------------|---------------------------------------------------------------------------------------------------------|--------------------------------|
| <b>1.1.1</b> | <b>Product/material subjected to test:</b><br><i>Prodotto/materiale sottoposto a prova:</i>             | Playground Equipments          |
| <b>1.1.2</b> | <b>Description:</b><br><i>Descrizione:</i>                                                              | See saw and rocking equipments |
| <b>1.1.3</b> | <b>Level (Series product, prototype, etc.):</b><br><i>Livello (Prodotto di serie, prototipo, ecc.):</i> | prototipe                      |
| <b>1.1.4</b> | <b>Part number:</b><br><i>Codice prodotto:</i>                                                          | See model list below           |
| <b>1.1.5</b> | <b>Serial number:</b><br><i>N° Matricola:</i>                                                           | Na                             |
| <b>1.1.6</b> | <b>Sample identification code:</b><br><i>Codice identificativo del campione:</i>                        | Na                             |
| <b>1.2</b>   | <b>AUXILIARY DEVICES</b><br><i>DISPOSITIVI AUSILIARI</i>                                                | None                           |
| <b>1.3</b>   | <b>TEST CONFIGURATION</b><br><i>CONFIGURAZIONE DI PROVA</i>                                             | Operanting                     |
| <b>1.4</b>   | <b>DIAGNOSTIC SYSTEM</b><br><i>SISTEMA DIAGNOSTICO</i>                                                  | Visual inspection              |

Code	Model	Type
J201	Fungo c/molla	2B
J205	Dondolo doppio seduto piccolo	2A
J202	Mollone seduto c/molla	2A
J204	Mollone in piedi doppio	2A
J203	Mollone in piedi singolo	2A
J206	Basculante c/ molla d=200	1
J207	Mollone in piede triplo	3B

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## 2 TEST LIST ELENCO DELLE PROVE

Test Description	Reference document	Standardized	Differencies
<b>2.1 Safety Requirements</b> <i>Requisiti di sicurezza</i>	EN 1176-1:2008 §4 and sub clauses	Yes	None
<b>2.2 Test methods and reports</b> <i>Metodi di test e rapporto di prova</i>	EN 1176-1:2008 § 5 and sub clauses	Yes	None
<b>2.3 Information to be provided by the manufacturer/supplier</b> <i>Informazioni che devono essere fornite dal produttore/rivenditore</i>	EN 1176-1:2008 § 6 and sub clauses	Yes	None
<b>2.4 Marking</b> <i>Marcatura</i>	EN 1176-1:2008 § 7 and sub clauses	Yes	None
<b>2.5 Safety Requirements</b> <i>Requisiti di sicurezza</i>	EN 1176-6:2008 §4 and sub clauses	Yes	None
<b>2.6 Additional type requirements</b> <i>Requisiti addizionali</i>	EN 1176-6:2008 §5 and sub clauses	Yes	None

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### 3 TEST EQUIPMENT USED APPARECCHIATURE UTILIZZATE

Description	Manufacturer	Model	Serial no./ID	Used in test n.:
DYNAMOMETER	AEP Transducers	DNA 500 Kg	715554	§ 5
Calibro digitale 150 mm	Mitutoyo	Code N°: 500-181U Model N°:CD-15CP	02080451 (CLB_04)	§ 5
Inclinometro digitale	Mitutoyo	Pro 3600	950-316 (INC_38)	§ 5
Flessometro analogico/digitale	BOSCH	DMB 5 plus	0 603 096 402 (FLE_144)	§ 5
Astina 8 mm	TUV ITALIA	Astina 8 mm - EN 1176	AST_23	§ 5
Astina 8,6 mm	TUV ITALIA	Astina 8,6 mm - EN 1176	AST_24	§ 5
Astina 12 mm	TUV ITALIA	Astina 12 mm - EN 1176	AST_25	§ 5
Astina 25 mm	TUV ITALIA	Astina 25 mm - EN 1176	AST_26	§ 5
Alamaro	TUV ITALIA	Catena Ø 3,2mm,	ALA_27	§ 5
Sagoma C tras.	TUV ITALIA	Sagoma C - 89 mm	SAG_31	§ 5
Sagoma D tras.	TUV ITALIA	Sagoma D - EN 1176 Ø 230 mm	SAG_32	§ 5
Sagoma E tras.	TUV ITALIA	Sagoma E Ø 130 mm [Teflon]	SAG_33	§ 5
Sagoma V	TUV ITALIA	Sagoma V EN 1176	SAG_34	§ 5
Anello	TUV ITALIA	Anello di prova Øint. 44 mm Altezza 22 mm	ANE_35	§ 5

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**4 ENVIRONMENTAL CONDITIONS**  
*CONDIZIONI AMBIENTALI*

<b>4.1 ROOM TEMPERATURE</b> <i>TEMPERATURA AMBIENTE</i>	25°C
<b>4.2 RELATIVE HUMIDITY</b> <i>UMIDITA' RELATIVA</i>	Na
<b>4.3 PRESSURE</b> <i>PRESSIONE</i>	Na

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## 5 MEASUREMENT UNCERTAINTY

*INCERTEZZA DI MISURA*

Measurement uncertainties was estimated as expanded uncertainty obtained multiplying the standard uncertainty by the coverage factor k corresponding to a confidence level of about 95%. Declared uncertainties are obtained with factor k=2 except if otherwise specified.

Measurement	Expanded uncertainty	Found in test n.:
Forces	0/+5%	§ 2.3
Time	± 5 s	§ 2.3

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## 6 SAMPLING PLAN

*PIANO DI CAMPIONAMENTO*

Sample selected by the customer.

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## 7 TEST AND/OR MEASUREMENT RESULTS

RISULTATI DELLE PROVE E/O MISURE

### 7.1 TEST N.1

PROVA N.

Clause	Requirement -Test	Measuring result - Remark	Verdict
4	<b>Safety requirements</b>		
4.1.1	<b>Materials</b> <i>Materials shall conform to 4.1.2 to 4.1.5. Materials shall be selected and protected such that the structural integrity of the equipment manufactured from them is not affected before the next relevant maintenance inspection.</i>	Structure or components made with the following material: Frame made in Stainless steel Other parts made in Polyethylene material For reference, see technical data sheet.	P
4.1.2	<b>Flammability</b> <i>To avoid the risk of fire and associated hazards, materials known to produce surface flash shall not be used. Particular attention should be given to newly developed products whose properties might not be fully known.</i>	No parts of these equipments with textile material	N/A
4.1.3	<b>Timber</b> <i>Wood preversation by construction</i>	No timber parts	N/A
	<b>Timber with constantly earth contact</b> <i>Resistance class 1 and 2 in accordance to EN 350-2:1994, constructive methods, timber preservation</i>		N/A
	<b>Ply wood</b> <i>in accorance with EN 636-3:2006</i>	No ply wood parts	N/A

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Clause	Requirement - Test	Measuring result - Remark	Verdict
4.1.4	<b>Metals</b> <i>Whether resistant, metals that produce toxic oxides that scale or flake shall be protected by a non-toxic coating.</i>	All metal parts are protecting against corrosion by varnish layer or zinc treatment.	P
4.1.5	<b>Synthetics</b> <i>If, during maintenance, it is difficult to determine at what point material becomes brittle, manufacturers shall give an indication of the time period after which the part or equipment should be replaced.</i>		P
	<i>Consideration should also be given to degradation of structural components through ultraviolet influences.</i>		N/A
4.1.6	<b>Dangerous substances</b> <i>Dangerous substances shall not be used in playground equipment in such a way that they can cause adverse health effects to the user of the equipment.</i>	No dangerous substances. See technical data sheet of paint and plastic material.	P
4.2	<b>Design and manufacture</b> <i>Equipment where the primary play function is augmented by a secondary motion, e.g. rocking and/or rotating, shall conform to the additional parts of EN 1176 relating to both play functions, as appropriate, unless the equipment is specifically covered in just one of the additional parts of EN 1176.</i>	Structure open for young children and of less able or less competent child. No water stagnation in the equipments	P
4.2.1	<b>Gaming risk</b> <i>The dimensions and degree of difficulty of the equipment should be suitable for the intended user group. The equipment should be designed so that the risk involved in play is apparent and foreseeable by the child.</i>	The equipment are designed so that the risk involved in play is apparent and foreseeable by the child.	P
	<i>Except when intended for water play, all parts of playground equipment should be designed so that they do not accumulate water.</i>	No water play	NA

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4.2.2	<b>Structural integrity</b> <i>Calculation or physical testing</i>	Test in according to sub clause „C“; Calculation in according to EN 1176 part 6.	P
4.2.3	<b>Accessibility for adults</b> <i>Playground equipment shall be designed to ensure that adults are able to gain access to assist children within the equipment.</i>	No closing parts of the equipments, adults can help the child during the play activities.	P
4.2.4	<b>Protection against falling</b>	H	
	<i>see Figure 8</i>		
	<i>For equipment other than that which is easily accessible, guardrails shall be provided when the platform is 1 000 mm to 2 000 mm above the playing surface. Height of the guardrail: <math>600\text{ mm} &lt; x &gt; 850\text{ mm}</math>.</i>	Rocking equipments	N/A
	<i>For easily accessible equipment barriers shall be provided when the platform is more than 600 mm above the playing surface. For equipment other than easily accessible, barriers shall be provided when the platform is more than 2 000 mm above the playing surface. Height of the barriers: <math>&gt; 700\text{ mm}</math></i>	Rocking equipments	N/A
4.2.5	<b>Finish of equipment</b> <i>Wood contains low amounts of splints, other materials (e.g. glass fibre) shall be non-splintering. No protruding nails, wire outstanding free ends or pointed or sharp parts</i>	All surface are smooth, no free burs or sharp edges.	P
	<b>protruding screws</b> <i>permanently covered or less than 8 mm protruding, or minimum 3 mm radius</i>	All nut or end of screws are protect by plastic taps or special screws with semi spherical head are used.	P
	<b>Corners and edges</b> <i>Corners, edges and projections with a radius less than 3mm may be in other accessible parts of the equipment only if they are not sharp.</i>	All ends are rounded with minimum radius 3 mm	P

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Clause	Requirement -Test	Measuring result - Remark	Verdict
4.2.6	<p><b>moving parts</b></p> <ul style="list-style-type: none"> <li>- no crushing points or shearing points</li> <li>- Parts from which a high impact force can emanate should have an attenuating construction.</li> <li>- If moving parts of the equipment can endanger the body, there shall be a ground clearance of at least 400 mm to the ground.</li> </ul>	In all cases is prevent the shearing or squeezing effect with a 25 mm gaps between moving and fixed parts.	P
4.2.7	<b>Protection against entrapment</b>	H	
4.2.7.2	<p><b>Entrapment of the head and neck</b></p> <p>no head and neck entrapment</p> <ul style="list-style-type: none"> <li>- completely bound openings through which a user may slide feet first or head first;</li> <li>- partially bound or V-shaped openings;</li> <li>- other openings (e.g. shearing or moving openings).</li> </ul>	Equipments easily accessible, On the completely bound opening no parts of the equipments where the probe C or E pass, the probe D pass also. On the partially opener, no neck entrapment when tested in according to the probe D 2 No cases with stage 2 are present.	P
4.2.7.3	<p><b>Entrapment of clothing/hair</b></p> <ul style="list-style-type: none"> <li>- gaps or V-shaped openings in which a part of clothing can become trapped while or immediately before the user is undergoing a forced movement;</li> <li>- protrusions; and</li> <li>- spindles/rotating parts</li> </ul>	No clothing or hair entrapments	P
4.2.7.4	<p><b>Entrapment of the whole body</b></p> <ul style="list-style-type: none"> <li>- tunnels into which children can crawl with their whole body; and</li> <li>-suspended parts which are heavy or have rigid suspension.</li> </ul>	No tunnel or parts of the equipments with possibility to trap.	N/A

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4.2.7.5	<b>Entrapment of the foot or leg</b> - completely bound rigid openings in surfaces on which children can run or climb; and - footholds, handholds, etc. extending from these surfaces.	No walking surface	N/A
4.2.7.6	<b>Entrapment of fingers</b> - gaps in which fingers can be trapped whilst the remainder of the body is moving or continues in forced movement, for example sliding, swinging; and - variable gaps (excluding chains).	No open tube. All tube extremities and others holes are covered by plastic taps to prevent finger entrapments. Where the 8 mm finger rod passes through the opening, the 25 mm finger rod (see Figure D.10 b)) also pass through the opening, provided that the opening does not permit access to another finger entrapment site. No entrapment on the chain	P
4.2.8	<b>Protection against injuries during movement and falling</b>	H	
4.2.8.1	<b>Determination of free height of fall</b> <i>Unless stated otherwise, the free height of fall shall be as given in Table 2. In the case of roofs, or other features not intended for play, it is not required for them to be included in the free height of fall where access has not been encouraged.</i>	Max free fall height: 1500 mm The safety instruction are clear and contain the correct information for the complete setting of area (foundation, restrict area for other accessories, etc.). See technical draws	P
4.2.8.2	<b>Determination of spaces and areas</b>		
4.2.8.2.3	<b>Minimum space</b>		
	<b>Dimensions</b> See table 3		
	<i>Fireman's poles that are accessed via a platform or other starting point shall have a clearance of at least 350 mm from the pole to the edge of the adjacent structure.</i>	The determination of free space necessary around the equipments is described in the technical draws of singular equipments.	P

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4.2.8.2.4	<p><b>Extent of the impact area</b></p> <p>See picture 17</p>	<p>See single assembly and installation draws of the manufacturer</p> <p>Safety area and safety space are marked.</p>	P
4.2.8.2.5	<p><b>Extent of the falling space</b></p> <p><i>In most cases there may be overlapping of falling spaces including impact areas. Unless specified in other parts of this standard, overlapping of the falling space where forced movement exists should not occur.</i></p>	<p>The determination of minimum dimension of safety area necessary around the equipments is described in the technical draws of singular equipments.</p>	P
4.2.8.3	<p><b>Protection against injuries in the free space for users undergoing a movement that is forced by the equipment</b></p> <p><i>Unless stated otherwise, there shall be no overlapping of adjacent free spaces, or of free space and falling space. The free space shall not contain any obstacles that interfere with the passage of a user whilst undergoing a forced movement e.g. tree branches, ropes, cross beams etc.</i></p>	<p>No obstacles are allowed on the safety area. See single assembly and installation draws</p>	P
4.2.8.4	<p><b>Protection against injuries in the falling space</b></p> <p><i>Not any obstacles onto which a user could fall and cause injuries, e.g. posts not flush with adjacent parts or exposed foundations. The following parts of play structures may be in the falling space:</i></p> <ul style="list-style-type: none"> <li>- adjacent parts of play structures with a difference in free height of fall of less than 600 mm;</li> <li>- parts of the equipment bearing or containing the user, or helping the user to keep balance;</li> <li>- parts of the equipment with an inclination of 60° or more from the horizontal.</li> </ul>	<p>No exposed foundation.</p> <p>See assembly and installation of the equipments.</p> <p>No other parts of the equipments or other obstacles are allowed in the safety space.</p> <p>See single assembly and installation draws</p>	P

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4.2.8.5	<p><b>Protection against injuries from the surface of the impact area</b></p> <p><i>Impact area in accordance with the height of fall</i></p> <p><i>If loose particulate material is used it shall be installed to a layer thickness of 100 mm more than that determined by testing to EN 1177 to achieve the required critical fall height.</i></p> <p><i>Adjacent platforms</i></p> <p><i>If the free height of fall between adjacent platforms is more than 1m, the upper surface of the lower platform shall present the necessary impact attenuating properties.</i></p>	In the instruction of installation is described to avoid corners or risk of injury in the safety and adjacent area.	P
4.2.8.6	<p><b>Protection against injuries due to other types of movement</b></p> <p>No any obstacles that the user is not likely to expect and which could cause injuries if hit by the user.</p>	No protrusion parts of the equipments.	P
<b>4.2.9</b>	<b>Means of access</b>		
4.2.9.1	<p><b>Ladders</b></p> <ul style="list-style-type: none"> <li>- <i>The spacing of the rungs or steps shall conform to the head entrapment requirements</i></li> <li>- <i>Rungs and steps shall be non-rotating and equally spaced.</i></li> <li>- <i>Wooden components shall have positive connections that cannot be undone or shifted.</i></li> <li>- <i>There shall be an unobstructed space at the rear of the ladder of at least 90 mm from the centre of the rung or tread</i></li> <li>- <i>Rungs and steps shall be horizontal to within <math>\pm 3^\circ</math>.</i></li> <li>- <i>Ladders shall have rungs and/or styles that conform to the requirements for grasp or shall have handrails that conform to the requirements for grip</i></li> </ul>	Rocking equipment	N/A

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4.2.9.2	<p><b>Stairs</b></p> <ul style="list-style-type: none"> <li>- <i>protection against falling.</i></li> <li>- <i>Guardrails for platforms up to 1 m in height</i></li> <li>- <i>Guardrails and/or barriers from the first step</i></li> <li>- <i>set of stairs is higher than 1 m and of a greater inclination than 45°, the barrier shall comply with the requirements for grasp or a handrail shall be provided.</i></li> <li>- <i>inclination of stairs shall be constant and the stairs shall have at least three risers. Openings shall conform to the entrapment requirements given in 4.2.7.2. The treads shall be spaced equally, shall be of uniform construction, and shall be horizontal within ± 3°.</i></li> <li>- <i>To provide adequate space for standing, the minimum projection of tread shall be 140 mm and the minimum depth of tread shall be 110 mm, (see Figure 21).</i></li> <li>- <i>Where the overall height of the set of stairs is more than 2 000 mm above ground level, intermediate landings shall be provided at height intervals not exceeding 2 000 mm. The line of the stairs shall not be continuous, but shall be offset by at least the width of the set of stairs, or shall change direction by at least 90°. Intermediate landings shall be at least as wide as the set of stairs and at least 1 000 mm long.</i></li> </ul>	Rocking equipment	N/A
4.2.9.3	<p><b>Ramps (38°)</b></p> <ul style="list-style-type: none"> <li>- <i>horizontal (+/- 3°)</i></li> <li>- <i>guardrail to platforms up to 1 m</i></li> <li>- <i>guardrail or rail from the beginning</i></li> </ul>	Rocking equipment	N/A

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Issue date: 12.12.2014

Phone: +39 0125 636911

Fax: +39 0125 636999

Matteo.neri@tuv.it

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Via Montalenghe 8

I-10010 Scarmagno TO Italy



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Clause	Requirement -Test	Measuring result - Remark	Verdict
4.2.9.4	<p><b>Steep play elements</b></p> <p><i>For steep play elements provided on easily accessible parts of equipment the opening in the barrier shall be 500 mm maximum and the free height of fall of the platform shall be 2 000 mm maximum.</i></p>	Rocking equipment	N/A
4.2.10	<p><b>Connections</b></p> <p><i>removable only with a tool</i></p>	Connections are secured such that they cannot come loose of their own accord unless specifically designed to do so. Connections are safeguarded by self-locking nuts and are not possible disassembly without tools.	P
4.2.11	<p><b>Consumable components</b></p> <p><i>removable only with a tool</i></p>	Note on the maintenance inspection are indicate to control and in case substitute the bearings when damage. The swing nest the bearings are substitute by nylon bearing.	P
4.2.12	<b>ropes</b>		
4.2.12.1	<p><b>Ropes fixed at one end</b></p> <p><i>Distance min 600 mm for H &lt;2 m Distance min 900 mm for H &gt; 2 m Min distance 1 m to parts of equipment H between 2 to 4 m Rope <math>\varnothing = 25 \leq x \leq 45</math> mm Combination with swings inadmissible</i></p>	No ropes	N/A
4.2.12.2	<p><b>Ropes fixed at both ends (climbing ropes)</b></p> <p><i>- No loop, which fits in the specimen C - Rope <math>\varnothing = 16 \leq x \leq 45</math> mm</i></p> <p><i>Additional requirements for ropes on ramps! -No overlapping edge over ramps Max amplitude. 20% length</i></p>	See above	N/A

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Fax: +39 0125 636999  
Matteo.neri@tuv.it

TÜV Italia SRL  
Divisione PS-CPS/COM  
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I-10010 Scarmagno TO Italy



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Clause	Requirement -Test	Measuring result - Remark	Verdict
4.2.12.3	<p><b>Steel ropes</b></p> <ul style="list-style-type: none"> <li>- No torsion,</li> <li>- Corrosion-resistant</li> </ul> <p>-Ferrules shall conform to EN 13411-3 and the rope end shall coincide with the edge of the grip.</p> <p>-Rope grips shall be in accordance with EN 13411-5.</p>	No steel ropes	N/A
4.2.12.4	<p><b>Sheathed wire ropes</b></p> <ul style="list-style-type: none"> <li>-No monofilament or split yarns.</li> </ul>	No monofilament ropes.	N/A
4.2.12.5	<p><b>Fibre ropes (textile type)</b></p> <p>Fibre ropes shall either:</p> <ul style="list-style-type: none"> <li>-conform to EN ISO 9554 or EN ISO 2307, or</li> <li>- manufacturer shall supply a works certificate stating the material used and the safe working load.</li> <li>- soft and nonslip covering of strands</li> </ul>	No textile ropes.	N/A
4.2.13	<p><b>chains</b></p> <p>max. 8,6 mm Verbindungsstellen 8,6 &lt; x &gt; 12 mm</p> <p>max. 8.6 mm connections 8.6 &lt;x&gt; 12 mm</p>	No chain	N/A
4.2.14	<p><b>foundations</b></p> <ul style="list-style-type: none"> <li>-Loose-ground: 400 mm below ground or</li> <li>-Tops tapered 200 mm below ground or</li> <li>-Covered-by components from above</li> </ul>	The minimum deeps of foundations are at 400 mm to the ground level or playing surface. The top of foundation surface are locate at 200 mm minimum below the playing surface	P
4.2.15	<p><b>Heavy suspended beams</b></p> <ul style="list-style-type: none"> <li>- Mass of <math>\leq 25</math> kg</li> <li>- Minimum ground clearance of 400 mm</li> <li>- Changes in the beam profile with a radius of at least 50 mm</li> <li>- The range of movement not exceed 100 mm and shall not go beyond the support posts.</li> <li>- Distance between the support post and the heavy suspended beams shall be less than 230 mm throughout its full range of movement.</li> </ul>	No heavy suspended beans	N/A

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Matteo.neri@tuv.it

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Clause	Requirement -Test	Measuring result - Remark	Verdict
6	<p><b>Product information prior information, installation instructions, Maintenance in tasks</b></p> <ul style="list-style-type: none"> <li>-Installation instructions</li> <li>-Max weight</li> <li>-Installation time</li> <li>-Special Tools</li> <li>-Foundation plan</li> <li>-Hazards indication to cardinal direction</li> <li>-Safety free space</li> <li>-Required fall protection</li> <li>-Maintenance means</li> <li>-Maintenance cycles</li> <li>-Control information</li> </ul>	<p>The following documents are available:</p> <ul style="list-style-type: none"> <li>- Installation instructions</li> <li>-Max weight</li> <li>-Installation time</li> <li>-Special Tools</li> <li>-Foundation plan</li> <li>-Hazards indication to cardinal direction</li> <li>-Safety free space</li> <li>-Required fall protection</li> <li>-Maintenance means</li> <li>-Maintenance cycles</li> <li>-Control information</li> </ul>	P
7	<p><b>Marking</b></p> <ul style="list-style-type: none"> <li>- Name / address of the manufacturer</li> <li>- equipment reference and year of manufacture</li> <li>- Number and date of this European Standard: EN 1176-1:2008.</li> <li>- Basic level mark</li> </ul>	<p>All equipments are identify with a permanent marking with the following information:.</p> <p>Name and full address of the manufacturer; Code of equipments; Standard reference.</p>	P
	<p><b>Documentation</b></p> <p>drawings material certificates calculations</p>	<p>The following documents are available:</p> <p>Drawing, Material certificates calculation</p>	P

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Matteo.neri@tuv.it

TÜV Italia SRL  
Divisione PS-CPS/COM  
Via Montalenghe 8  
I-10010 Scarmagno TO Italy



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EN 1176-2:2008

Clause	Requirement -Test	Measuring result - Remark	Verdict
<b>Scope</b>			
This part of EN 1176 specifies additional safety requirements for rocking equipments which are used as playground equipment for children			
<b>4 Safety requirements</b>			
4.1	<b>General</b> Seesaw/rocking equipment shall conform to EN 1176-1 unless otherwise specified in this part of EN 1176.	See report of EN 1176 part 1	P
4.2	<b>Free height of fall</b> When measured at extreme positions of movement, the centre of the seat/stand shall have a maximum free height of fall in accordance with Table 1.	Free height of fall max: 1.5 m	P
4.3	<b>Seat/stand slope</b> When tested in accordance with Annex B, the maximum slope at the seat/stand shall be in accordance with Table 1.	Seat/stand slope : 20°	P
4.4	<b>Pinch, crush</b> When tested in accordance with Annex C, gaps in all accessible joints and supporting components shall conform to EN 1176-1:2008, 4.2.6 and 4.2.7.	When tested in accordance with Annex C, no gaps in all accessible joints and supporting components. In all cases is prevent the shearing or squeezing effect with a 25 mm gaps to the movable/fixed parts.	P

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TÜV Italia SRL  
 Divisione PS-CPS/COM  
 Via Montalenghe 8  
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Clause	Requirement - Test	Measuring result - Remark	Verdict
4.5	<p><b>Restraint of motion</b></p> <p>The motion of equipment should be regulated towards the extremities of movement so that no sudden stop or sudden reversal of the motion can occur, e.g. damping.</p>	the limitation of movements are made by springs	P
4.6	<p><b>Foot rests</b></p> <p>Foot rests shall be provided for each seating position when both of the following apply: the ground clearance is less than 230 mm and the structure is not damped. Foot rests shall be firmly fixed and unable to rotate without using tools. When tested in accordance with Annex E, no part of the foot rest shall project beyond the outer face of the gauge.</p>	Foot rests . No projection when tested in accordance to annex E	P
4.7	<p><b>Hand supports</b></p> <p>Hand supports shall be provided for each seat/stand position. They shall be firmly fixed and unable to rotate without using tools. The diameter of the hand support (hand bars, grip handles) shall conform to the grip requirements of EN 1176-1:2008, 4.2.4.6. For equipment accessible for use by younger children, the grip requirements should be selected from the lower end of the range; 30 mm maximum is recommended. When tested in accordance with Annex E, no part of the hand support shall project beyond the outer face of the gauge.</p>	Hand support in comply to the clause	P
4.8	<p><b>Side view profiles</b></p> <p>Those parts of the side profile, which may give an impact on children passing by or on the user shall not have projections with a radius of less than 20 mm. Changes in the shape of the edge of the front and the back of parts, projecting from the principal profile, shall be rounded with a radius of at least 20 mm</p>	All parts of the equipments are rounded by r 20mm minimum	p

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Divisione PS-CPS/COM

Via Montalenghe 8

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<b>Clause</b>	<b>Requirement - Test</b>	<b>Measuring result - Remark</b>	<b>Verdict</b>
4.9	<b>Entrapment</b> Equipment shall be designed to prevent entrapment between the equipment and ground surface (see Table 1). This may be achieved by a) having a minimum ground clearance of 230 mm; or b) use of damping effects; or c) deflecting effects from the construction of the equipment.	No finger entrapments.	P
	When tested in accordance with Annex C, the supporting component shall not compress by more than 5 % and it shall be possible to insert the 12 mm diameter rod at all extreme positions.	No compression more than 5%	P
4.10	<b>Falling space</b> For equipment Types 1, 2, 3 and 4, when measured from the perimeter of the equipment in its most extreme positions the falling space shall be a minimum of 1000 mm.	See assembly draws with free space and fall space and material required.	P
	For equipment Types 5 and 6 the requirements for the impact and falling space shall be in accordance with EN 1176-1:2008, 4.2.8.2.4 und 4.2.8.2.5.	No type 5 or 6	N/A
5	<b>Additional type requirements</b>		
5.1	<b>Axial seesaw (Type 1)</b> When measured at a distance of 2000 mm from the axis point, and tested in accordance with Annex D, the lateral deviation shall not be greater than 140 mm Suitable damping shall be provided.		N/A

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<b>Clause</b>	<b>Requirement - Test</b>	<b>Measuring result - Remark</b>	<b>Verdict</b>
5.2	<b>Multi-point seesaw/rocking equipment (Type 3A)</b>  For Type 3A equipment, changes in the angle during rotation around the vertical axis shall not exceed 5° when loaded with the intended number of users and tested in accordance with Annex D	No type 3A	N/A
5.3	<b>Rocking seesaw (Type 4)</b>  The total range of the movement shall not exceed 600 mm.	No type 4A	N/A
5.4	<b>Overhead single axis seesaw (Type 6)</b>  The free height of fall of an overhead single axis seesaw shall not exceed 2000 mm. The free space for a type 6 seesaw shall be as specified in EN 1176-1:2008, 4.2.8.2.3, for a seated user.	No type 6	N/A

-End of this report-

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Via Montalenghe 8

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### 7.1.1 TEST OBJECTIVE SCOPO DELLA PROVA

Determination of load resistance and safety requirements

### 7.1.2 TEST RESULTS RISULTATI DI PROVA

All products has passed the test.

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## 8 REMARKS NOTE

None

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## 9 APPENDIX APPENDICE

### 9.1 PHOTO DOCUMENTATION DOCUMENTAZIONE FOTOGRAFICA



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Fax: +39 0125 636999  
Matteo.neri@tuv.it

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## 9.2 ATTACHMENTS *ALLEGATI*

None

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Matteo.neri@tuv.it

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TÜV Italia SRL  
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I-10010 Scarmagno TO Italy



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